



NOTES



1. MAT'L: HARDEN "B" STEEL FORGING. H.T. R<sub>c</sub> 28-32
2. DIMENSION "A" MAY HAVE ANY VALUE BETWEEN 14.213 AND 14.245. DIMENSION "B" MAY HAVE ANY VALUE BETWEEN 15.641 AND 15.673. HOWEVER THE VALUES OF "A" AND "B" SHALL NOT VARY MORE THAN ±.002 FROM BASE TO BASE FOR THE FOUR BASES REQUIRED FOR A TETRAHEDRON ASSEMBLY.

SEE H.T.H. DWG. DATED OCT. 10, 1963



McCARTNEY MFG. CO.  
BAXTER SPRING KANSAS

RAM BASE  
600 TON TETRAHEDRAL PRESS

NEXT ASSY D-320 & D-321

UNLESS OTHERWISE SPECIFIED  
TOLERANCE: FRACTIONS ± 1/64 DECIMALS ± .005  
BREAK SHARP CORNERS AND EDGES 1/32 ALL OVER  
SURFACE FINISH 125 ALL OVER

△ ADDED H.T. TO MAT'L 2-30-63 JAW  
3/16 DIA. WAS 3/8 2-27-63  
2 ADDED SPRING RINGS 2-26-63

MAT'L SEE NOTE	HEAT TREAT NOTED PART NO.	DATE 7-17-63
CATALOG NO.	DWG. NO. D-315	DWG. LEP

REV 2

R (TYP)